

平成21年 会員生産統計表 (地区別集計 金額 単位:千円)

(社)日本ばね工業会

| 地区 | 会社数 | 月    | 重ね板ばね      | 熱間成形<br>コイルばね | トーションバー    | 熱間成形<br>ばね計(A) | 冷間成形<br>コイルばね | シートばね      | 薄板ばね       | ぜんまい<br>ばね | ばね座金      | その他の<br>金属ばね | 冷間成形<br>ばね計(B) | 合計<br>(A)+(B) |
|----|-----|------|------------|---------------|------------|----------------|---------------|------------|------------|------------|-----------|--------------|----------------|---------------|
| 東部 | 30  | 1月   | 916,480    | 914,661       | 496,873    | 2,328,014      | 1,262,421     | 23,215     | 2,007,636  | 122,818    | 81,819    | 26,483       | 3,524,392      | 5,852,406     |
| 中部 | 35  |      | 364,737    | 428,413       | 367,199    | 1,160,349      | 1,693,183     | 1,580,705  | 1,778,980  | 151,368    | 1,727     | 66,159       | 5,272,122      | 6,432,471     |
| 西部 | 46  |      | 135,586    | 133,741       | 0          | 269,327        | 1,119,157     | 7,771      | 922,479    | 83,668     | 180,632   | 101,459      | 2,415,166      | 2,684,493     |
| 計  | 111 |      | 1,416,803  | 1,476,815     | 864,072    | 3,757,690      | 4,074,761     | 1,611,691  | 4,709,095  | 357,854    | 264,178   | 194,101      | 11,211,680     | 14,969,370    |
| 東部 | 30  | 2月   | 906,689    | 761,763       | 500,556    | 2,169,008      | 1,076,880     | 18,415     | 1,927,931  | 106,874    | 69,942    | 18,321       | 3,218,363      | 5,387,371     |
| 中部 | 35  |      | 303,988    | 360,946       | 257,732    | 922,666        | 1,377,493     | 1,307,981  | 1,428,070  | 93,983     | 1,398     | 51,344       | 4,260,269      | 5,182,935     |
| 西部 | 46  |      | 133,377    | 143,845       | 0          | 277,222        | 1,187,090     | 6,923      | 955,260    | 74,708     | 149,107   | 99,185       | 2,472,273      | 2,749,495     |
| 計  | 111 |      | 1,344,054  | 1,266,554     | 758,288    | 3,368,896      | 3,641,463     | 1,333,319  | 4,311,261  | 275,565    | 220,447   | 168,850      | 9,950,905      | 13,319,801    |
| 東部 | 30  | 3月   | 865,726    | 841,269       | 525,360    | 2,232,355      | 1,111,588     | 21,394     | 2,562,071  | 120,138    | 70,721    | 23,050       | 3,908,962      | 6,141,317     |
| 中部 | 35  |      | 333,662    | 391,403       | 295,087    | 1,020,152      | 1,636,067     | 1,449,572  | 1,790,523  | 110,316    | 952       | 74,376       | 5,061,806      | 6,081,958     |
| 西部 | 46  |      | 134,433    | 128,338       | 0          | 262,771        | 1,210,766     | 7,137      | 917,549    | 84,639     | 159,907   | 104,144      | 2,484,142      | 2,746,913     |
| 計  | 111 |      | 1,333,821  | 1,361,010     | 820,447    | 3,515,278      | 3,958,421     | 1,478,103  | 5,270,143  | 315,093    | 231,580   | 201,570      | 11,454,910     | 14,970,188    |
| 東部 | 30  | 4月   | 723,665    | 843,524       | 584,502    | 2,151,691      | 1,199,787     | 20,239     | 3,157,044  | 130,993    | 70,401    | 22,118       | 4,600,582      | 6,752,273     |
| 中部 | 35  |      | 286,926    | 334,719       | 255,183    | 876,828        | 1,766,075     | 1,357,368  | 1,946,001  | 129,204    | 1,707     | 75,346       | 5,275,701      | 6,152,529     |
| 西部 | 46  |      | 135,053    | 106,846       | 0          | 241,899        | 1,309,818     | 6,532      | 1,086,686  | 87,432     | 176,941   | 72,255       | 2,739,664      | 2,981,563     |
| 計  | 111 |      | 1,145,644  | 1,285,089     | 839,685    | 3,270,418      | 4,275,680     | 1,384,139  | 6,189,731  | 347,629    | 249,049   | 169,719      | 12,615,947     | 15,886,365    |
| 東部 | 30  | 5月   | 800,691    | 860,564       | 589,319    | 2,250,574      | 1,349,983     | 19,874     | 3,300,138  | 128,952    | 76,994    | 21,480       | 4,897,421      | 7,147,995     |
| 中部 | 35  |      | 264,626    | 355,632       | 272,059    | 892,317        | 1,842,928     | 1,546,026  | 2,094,806  | 160,032    | 871       | 77,541       | 5,722,204      | 6,614,521     |
| 西部 | 46  |      | 130,859    | 125,255       | 0          | 256,114        | 1,193,401     | 6,643      | 1,009,565  | 101,689    | 200,140   | 96,786       | 2,608,224      | 2,864,338     |
| 計  | 111 |      | 1,196,176  | 1,341,451     | 861,378    | 3,399,005      | 4,386,312     | 1,572,543  | 6,404,509  | 390,673    | 278,005   | 195,807      | 13,227,849     | 16,626,854    |
| 東部 | 30  | 6月   | 938,742    | 1,056,318     | 900,576    | 2,895,636      | 1,741,945     | 26,001     | 4,098,797  | 150,149    | 88,223    | 18,414       | 6,123,529      | 9,019,165     |
| 中部 | 35  |      | 388,277    | 402,155       | 432,379    | 1,222,811      | 2,251,008     | 1,900,389  | 2,603,328  | 175,519    | 890       | 90,180       | 7,021,314      | 8,244,125     |
| 西部 | 46  |      | 132,772    | 108,904       | 0          | 241,676        | 1,372,289     | 7,527      | 1,247,731  | 108,511    | 261,447   | 97,141       | 3,094,646      | 3,336,322     |
| 計  | 111 |      | 1,459,791  | 1,567,377     | 1,332,955  | 4,360,123      | 5,365,242     | 1,933,917  | 7,949,856  | 434,179    | 350,560   | 205,735      | 16,239,489     | 20,599,612    |
| 東部 | 30  | 上期計  | 5,151,993  | 5,278,099     | 3,597,186  | 14,027,278     | 7,742,604     | 129,138    | 17,053,617 | 759,924    | 458,100   | 129,866      | 26,273,249     | 40,300,527    |
| 中部 | 35  |      | 1,942,216  | 2,273,268     | 1,879,639  | 6,095,123      | 10,566,754    | 9,142,041  | 11,641,708 | 820,422    | 7,545     | 434,946      | 32,613,416     | 38,708,539    |
| 西部 | 46  |      | 802,080    | 746,929       | 0          | 1,549,009      | 7,392,521     | 42,533     | 6,139,270  | 540,647    | 1,128,174 | 570,970      | 15,814,115     | 17,363,124    |
| 計  | 111 |      | 7,896,289  | 8,298,296     | 5,476,825  | 21,671,410     | 25,701,879    | 9,313,712  | 34,834,595 | 2,120,993  | 1,593,819 | 1,135,782    | 74,700,780     | 96,372,190    |
| 東部 | 30  | 7月   | 1,106,268  | 1,156,374     | 711,117    | 2,973,759      | 1,803,902     | 29,096     | 4,053,481  | 176,155    | 89,728    | 18,753       | 6,171,115      | 9,144,874     |
| 中部 | 35  |      | 439,094    | 411,448       | 418,969    | 1,269,511      | 2,478,511     | 1,921,333  | 2,917,548  | 181,171    | 1,050     | 90,106       | 7,589,719      | 8,859,230     |
| 西部 | 46  |      | 131,522    | 105,939       | 0          | 237,461        | 1,561,309     | 7,726      | 1,360,345  | 115,477    | 284,626   | 91,526       | 3,421,009      | 3,658,470     |
| 計  | 111 |      | 1,676,884  | 1,673,761     | 1,130,086  | 4,480,731      | 5,843,722     | 1,958,155  | 8,331,374  | 472,803    | 375,404   | 200,385      | 17,181,843     | 21,662,574    |
| 東部 | 30  | 8月   | 1,064,841  | 936,359       | 626,152    | 2,627,352      | 1,542,551     | 20,803     | 3,922,135  | 139,845    | 134,899   | 29,505       | 5,789,738      | 8,417,090     |
| 中部 | 35  |      | 337,713    | 317,552       | 325,181    | 980,446        | 2,030,665     | 1,536,082  | 2,253,863  | 163,213    | 498       | 82,978       | 6,067,299      | 7,047,745     |
| 西部 | 46  |      | 126,291    | 120,012       | 0          | 246,303        | 1,436,417     | 7,813      | 1,129,746  | 94,904     | 204,965   | 75,850       | 2,949,695      | 3,195,998     |
| 計  | 111 |      | 1,528,845  | 1,373,923     | 951,333    | 3,854,101      | 5,009,633     | 1,564,698  | 7,305,744  | 397,962    | 340,362   | 188,333      | 14,806,732     | 18,660,833    |
| 東部 | 30  | 9月   | 1,194,402  | 1,283,620     | 887,604    | 3,365,626      | 1,973,817     | 30,251     | 4,812,941  | 175,580    | 107,021   | 8,229        | 7,107,839      | 10,473,465    |
| 中部 | 35  |      | 492,341    | 460,457       | 522,886    | 1,475,684      | 2,628,232     | 2,247,218  | 3,207,351  | 361,038    | 1,017     | 108,956      | 8,553,812      | 10,029,496    |
| 西部 | 46  |      | 128,376    | 142,789       | 0          | 271,165        | 1,621,497     | 9,529      | 1,493,836  | 133,381    | 299,319   | 110,449      | 3,668,011      | 3,939,176     |
| 計  | 111 |      | 1,815,119  | 1,886,866     | 1,410,490  | 5,112,475      | 6,223,546     | 2,286,998  | 9,514,128  | 669,999    | 407,357   | 227,634      | 19,329,662     | 24,442,137    |
| 東部 | 30  | 10月  | 1,247,485  | 1,313,227     | 847,657    | 3,408,369      | 1,923,107     | 31,695     | 4,460,700  | 179,914    | 113,151   | 47,868       | 6,756,435      | 10,164,804    |
| 中部 | 35  |      | 447,079    | 471,494       | 522,704    | 1,441,277      | 2,737,111     | 2,286,736  | 3,234,797  | 220,577    | 1,166     | 107,936      | 8,588,323      | 10,029,600    |
| 西部 | 46  |      | 133,014    | 125,451       | 0          | 258,465        | 1,716,672     | 9,215      | 1,503,593  | 145,185    | 309,861   | 96,356       | 3,780,882      | 4,039,347     |
| 計  | 111 |      | 1,827,578  | 1,910,172     | 1,370,361  | 5,108,111      | 6,376,890     | 2,327,646  | 9,199,090  | 545,676    | 424,178   | 252,160      | 19,125,640     | 24,233,751    |
| 東部 | 30  | 11月  | 1,229,899  | 1,413,710     | 870,225    | 3,513,834      | 1,991,284     | 32,829     | 4,548,111  | 168,389    | 108,382   | 51,702       | 6,900,697      | 10,414,531    |
| 中部 | 35  |      | 467,441    | 498,178       | 536,378    | 1,501,997      | 2,767,308     | 2,381,475  | 3,235,440  | 226,387    | 1,230     | 104,642      | 8,716,482      | 10,218,479    |
| 西部 | 46  |      | 127,232    | 126,612       | 0          | 253,844        | 1,717,447     | 8,834      | 1,484,719  | 227,230    | 319,864   | 89,939       | 3,848,033      | 4,101,877     |
| 計  | 111 |      | 1,824,572  | 2,038,500     | 1,406,603  | 5,269,675      | 6,476,039     | 2,423,138  | 9,268,270  | 622,006    | 429,476   | 246,283      | 19,465,212     | 24,734,887    |
| 東部 | 30  | 12月  | 1,219,733  | 1,344,487     | 798,501    | 3,362,721      | 1,942,091     | 30,182     | 4,123,547  | 172,716    | 109,435   | 94,861       | 6,472,832      | 9,835,553     |
| 中部 | 35  |      | 428,329    | 461,854       | 490,139    | 1,380,322      | 2,701,928     | 2,178,318  | 3,091,386  | 214,698    | 1,275     | 101,943      | 8,289,548      | 9,669,870     |
| 西部 | 46  |      | 124,473    | 96,522        | 0          | 220,995        | 1,634,563     | 8,925      | 1,484,630  | 141,572    | 300,938   | 94,563       | 3,665,191      | 3,886,186     |
| 計  | 111 |      | 1,772,535  | 1,902,863     | 1,288,640  | 4,964,038      | 6,278,582     | 2,217,425  | 8,699,563  | 528,986    | 411,648   | 291,367      | 18,427,571     | 23,391,609    |
| 東部 | 30  | 下期計  | 7,062,628  | 7,447,777     | 4,741,256  | 19,251,661     | 11,176,752    | 174,856    | 25,920,915 | 1,012,599  | 662,616   | 250,918      | 39,198,656     | 58,450,317    |
| 中部 | 35  |      | 2,611,997  | 2,620,983     | 2,816,257  | 8,049,237      | 15,343,755    | 12,551,162 | 17,940,385 | 1,367,084  | 6,236     | 596,561      | 47,805,183     | 55,854,420    |
| 西部 | 46  |      | 770,908    | 717,325       | 0          | 1,488,233      | 9,687,905     | 52,042     | 8,456,869  | 857,749    | 1,719,573 | 558,683      | 21,332,821     | 22,821,054    |
| 計  | 111 |      | 10,445,533 | 10,786,085    | 7,557,513  | 28,789,131     | 36,208,412    | 12,778,060 | 52,318,169 | 3,237,432  | 2,388,425 | 1,406,162    | 108,336,660    | 137,125,791   |
| 東部 | 30  | 年間合計 | 12,214,621 | 12,725,876    | 8,338,442  | 33,278,939     | 18,919,356    | 303,994    | 42,974,532 | 1,772,523  | 1,120,716 | 380,784      | 65,471,905     | 98,750,844    |
| 中部 | 35  |      | 4,554,213  | 4,894,251     | 4,695,896  | 14,144,360     | 25,910,509    | 21,693,203 | 29,582,093 | 2,187,506  | 13,781    | 1,031,507    | 80,418,599     | 94,562,959    |
| 西部 | 46  |      | 1,572,988  | 1,464,254     | 0          | 3,037,242      | 17,080,426    | 94,575     | 14,596,139 | 1,398,396  | 2,847,747 | 1,129,653    | 37,146,936     | 40,184,178    |
| 計  | 111 |      | 18,341,822 | 19,084,381    | 13,034,338 | 50,460,541     | 61,910,291    | 22,091,772 | 87,152,764 | 5,358,425  | 3,982,244 | 2,541,944    | 183,037,440    | 233,497,981   |

会社数は会員会社の中から予め登録している調査対象会社のうち有効回答があった会社数である。