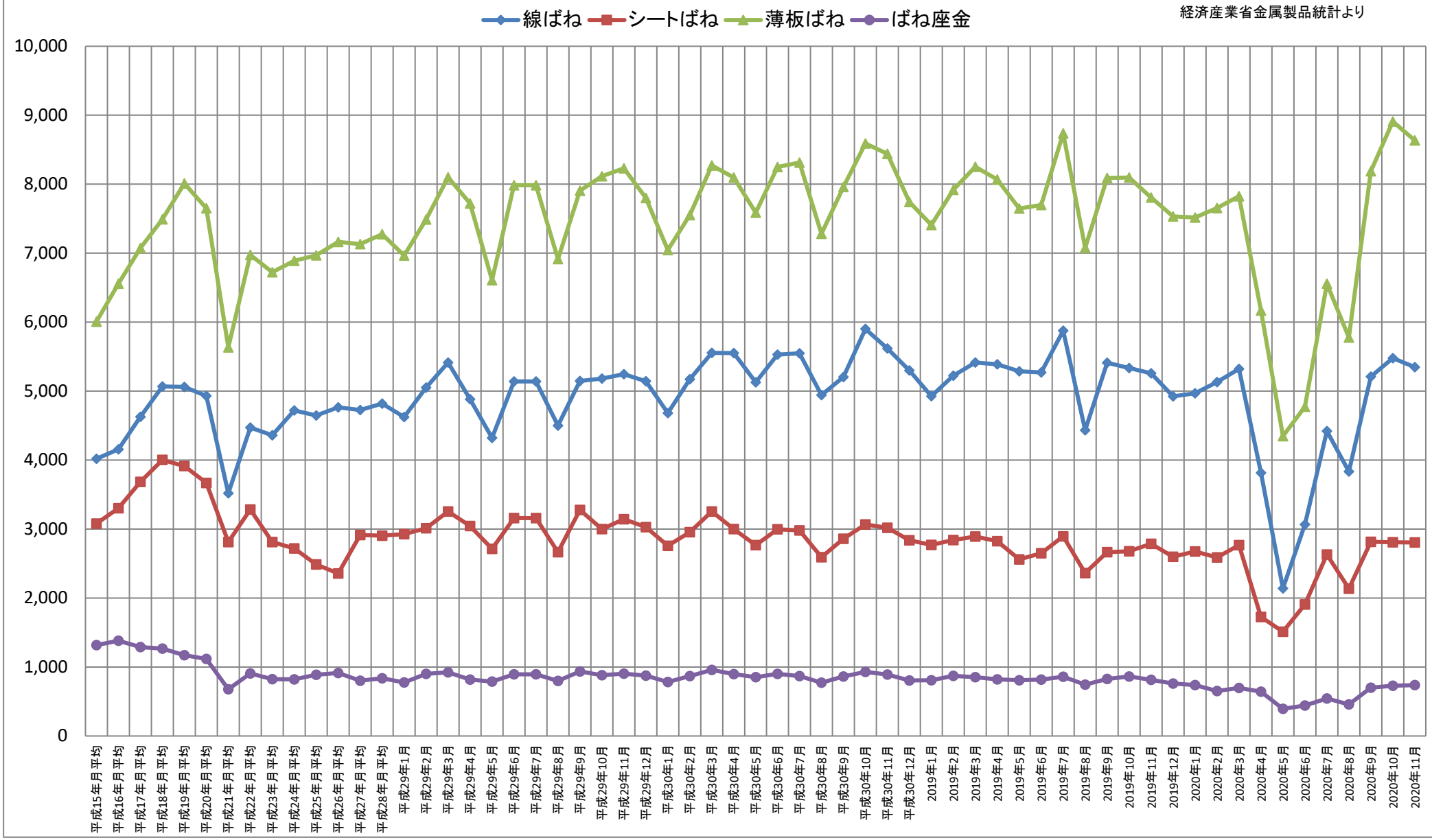ばね生産実績　冷間成形ー重量（単位　ﾄﾝ）